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D350-615-041
Job Sheet 189661



Part No: D350-615-041

Job Qty: 10 ea

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 3/7/19

Type: SOLD

Description: *order 12225*

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	10 Ea	3/7/19	3/7/19	0.00	0.00	Start Up Small Fab-4			DAS 58 MAR 01 2019
110	Small Fab	10 pcs	3/7/19	3/7/19	0.00	0.92	Small Fab-4			9-858 MAR 01 2019
120	QC	10 pcs	3/7/19	3/7/19	0.00	0.00	QC5			9-858 19/03/04
130	QC	10 pcs	3/7/19	3/7/19	0.00	0.00	QC4			9-858 19/03/04
140	Packaging	10 pcs	3/7/19	3/7/19	0.00	0.00	Packaging3-1			9-858 19/03/04
145	DC	10 pcs	3/7/19	3/7/19	0.00	0.00	DC			DAS 21 21 MAR 15 2019
150	QC21-FG	10 Ea	3/7/19	3/7/19	0.00	0.00	QC21			9-858 19/03/04 MAR 15 2019

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	75 30-Ea (3 ea)	90-Start up Operation	5156407
5/16WC	Washer	30 120-Ea (12 ea)	90-Start up Operation	5156551
7/16-14-050C	SS Bolt 7/16 5" Long	25 10 Ea (1 ea)	90-Start up Operation	5156553
7/16WC	Washer, SS Flat 7/16	50 20-Ea (2 ea)	90-Start up Operation	5156498
D2282-041	T Assembly	25 10 pcs (1 ea)	90-Start up Operation	5157161
D2282-043	Saddle Assembly	25 10 pcs (1 ea)	90-Start up Operation	5156432
D3015-3	Locknut	75 30 pcs (3 ea)	90-Start up Operation	5131119
D3015-5	SS Nylock Nut 7/16	25 10-pcs (1 ea)	90-Start up Operation	5156548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	30	12	0
	5/16WC	120	567	0
	7/16-14-050C	10	97	0
	7/16WC	20	101	0
	D2282-041	10	2	0
	D2282-043	10	3	0
	D3015-3	30	149	0
	D3015-5	10	55	0

Part Specifications

Specifications could not be found.

Plex 1/29/19 11:13 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S158400



Part: D350-615-041

Job No: 189661

Serial No/Batch: S158400

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only 03/04/19

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